

First integrated PIPESIM + Symmetry + MySep application in Kazakhstan enables digital optimization of the production and process systems

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Agenda

1 Problem
Definition

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5 Benefits
Analysis

2 Methodology

4 Conclusion

6 Q&A

About KazGerMunay

Founded in 1988

Largest oil producer in the region

The “Digital Oilfield Project” developed in cooperation with Schlumberger in 2019

730⁺ Total staff

53% ORI

6 Oil and gas fields

3 Mln tons Peak oil production



Problem Definition



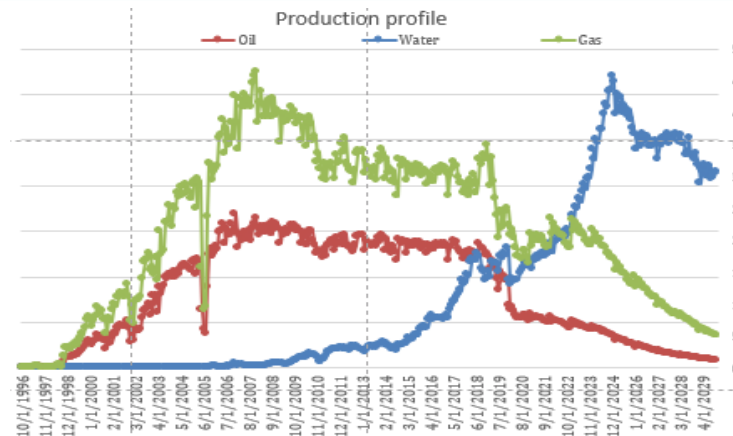
To identify potential bottlenecks associated with increased produced water in Year 2025



To propose the retrofit options for the oil/water separators to improve performance



To calculate the capacity of the separators at maximum water cut



Jan-Apr
2020

May-June
2020

Aug-Sep
2020

Sep-Oct
2021

May-June
2022

Model all three facilities in Symmetry based on plant data

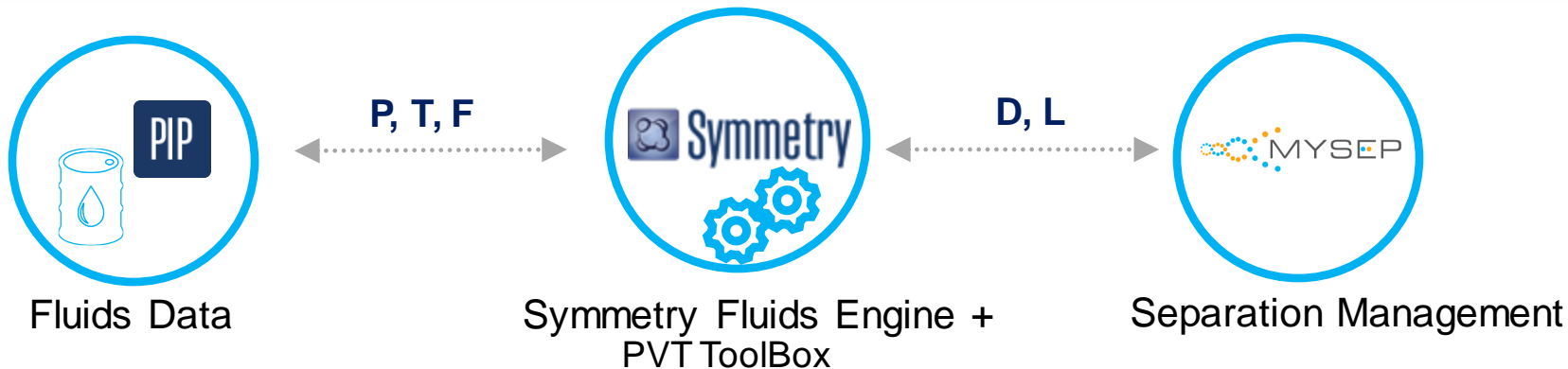
Identify bottlenecks & propose solutions

Integrate PIPESIM & Symmetry

Integrate MySep & Symmetry

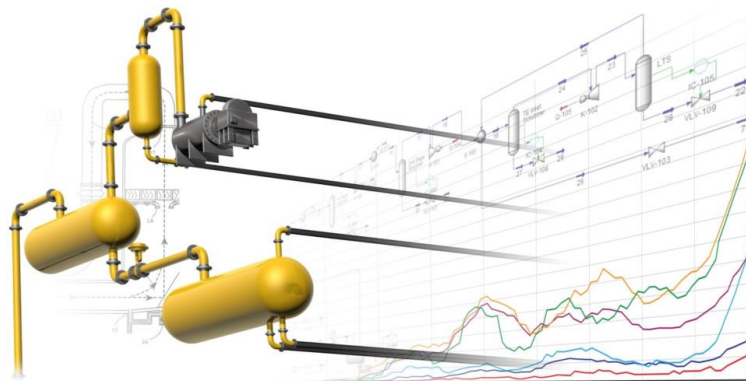
Finalise Separator Upgrades

Methodology

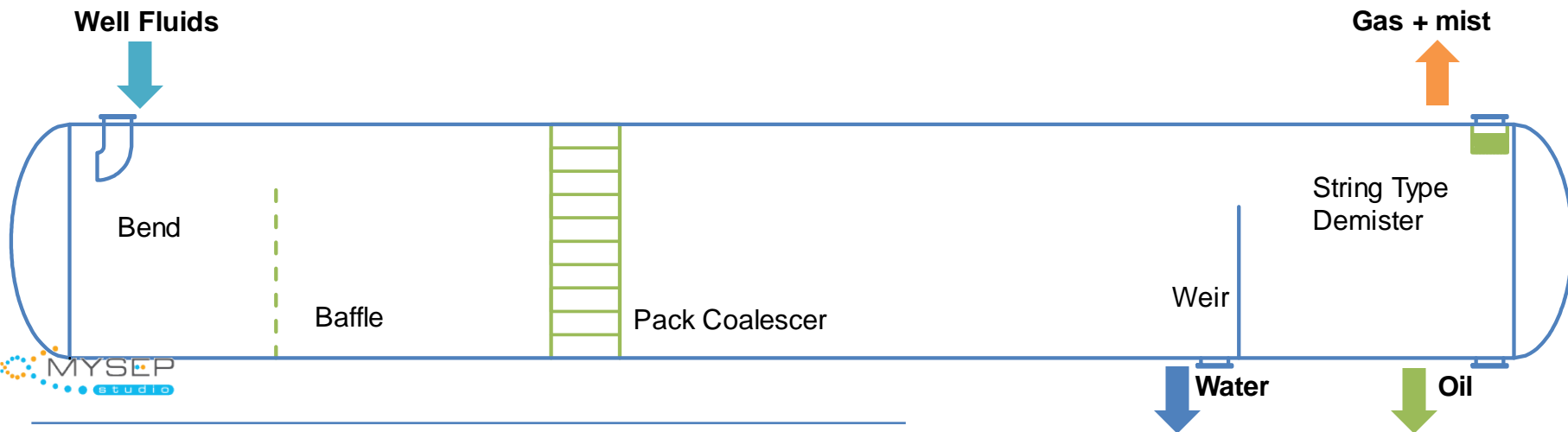


Create the most advanced fluid characterization technology for the hydrocarbon industry from reservoir to facilities

Unify fluids simulation technology within Schlumberger



Results – MYSEP & Symmetry Integration



Performance Measures

Base Case

Pressure drop across the vessel (mbar)	38
Oil in water removal d100 (micron)	104
Oil in water carryunder (liter/hr)	1230
Oil in water concentration (% v/v)	0.74

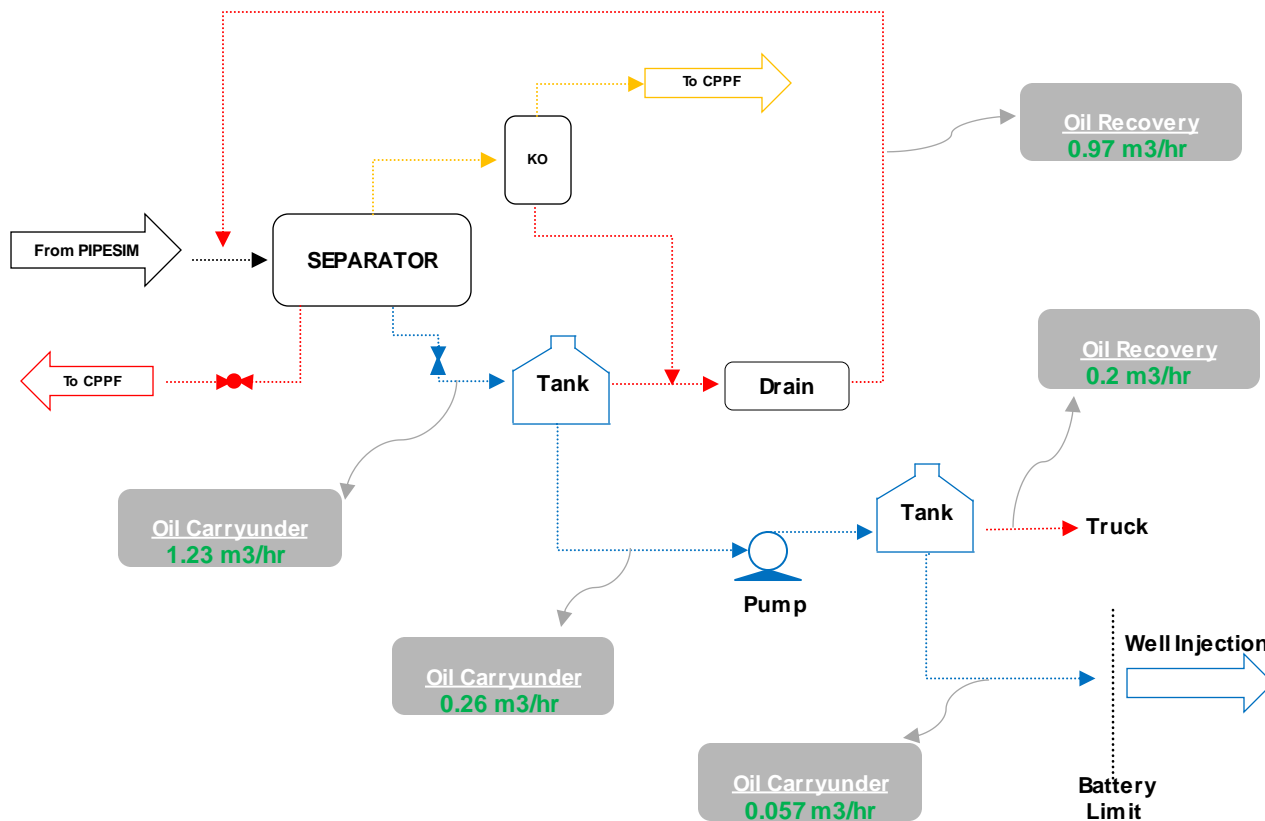
Results

As built

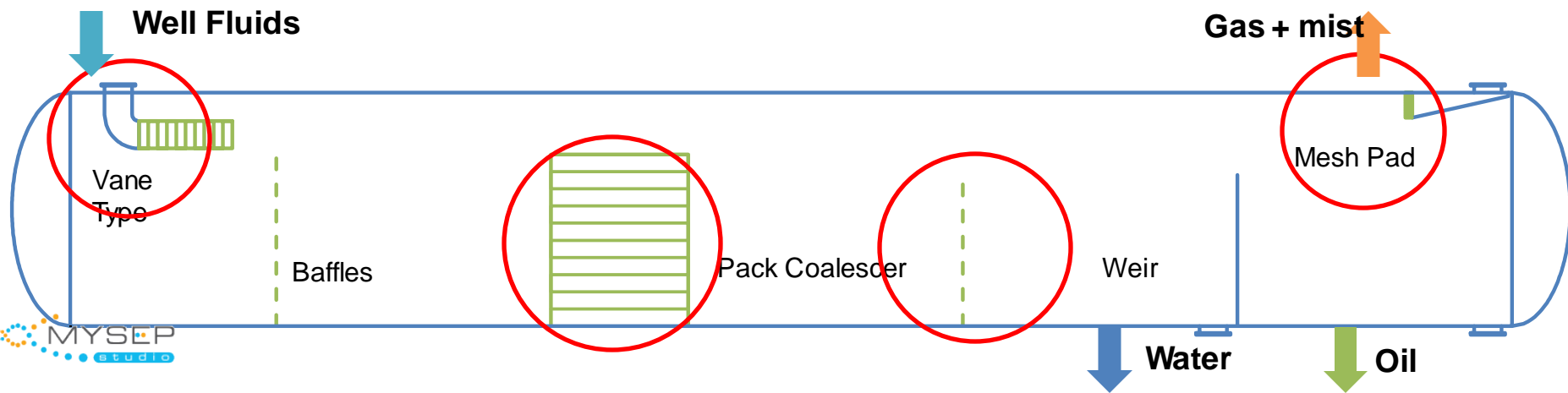
1369
 liters/day
 Oil in water

≈\$845
 Loss/day

≈\$0.270^{MM}
 Annual loss



Results – MYSEP & Symmetry Integration



As built

Retrofit

Performance Measures

Base Case

Optimized Case 2022

Bend

Vane Type

Pressure drop (mbar)

38

14

#baffle-1

#baffle-2

Oil in water removal d100 (micron)

104

42

Pack length- 750 mm

Pack length- 2000 mm

Oil in water carryunder (liter/hr)

1230

120

String Type

Mesh Pad

Oil in water concentration (% v/v)

0.74

0.07



Conclusions from the Project

The MySep model is able to accurately represent the present-day operation of the separator

The proposed modifications are expected to allow for management of increased produced water

Integrated modeling maintains asset integrity

Integrated modeling is essential to avoid un-planned shut-down

The MySep model can be modified by the Client to utilise the model serve as a predictive tool for future scenarios

The proposed modifications extend field life and enable Client to achieve their production objectives

Integrated modeling helps to optimize operations to meet business targets



Benefits Analysis



Retrofitting the separator

 **3** months
Payback period

 **\$250,000**
saved during the first year

 Eliminating the need
in additional tank



Better decision making on future investments



Integrated view of the facility



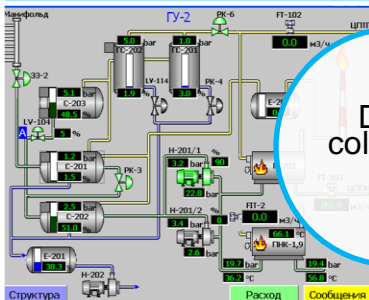
Achieving production objectives



Improved oil recovery = more profit \$

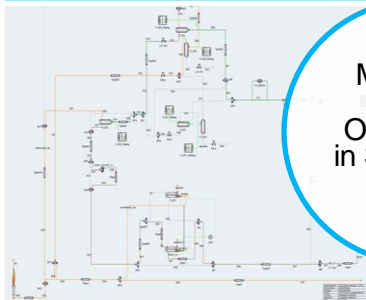
Full management and execution of technical work and associated deliverables

Attended site visit and collected DCS data



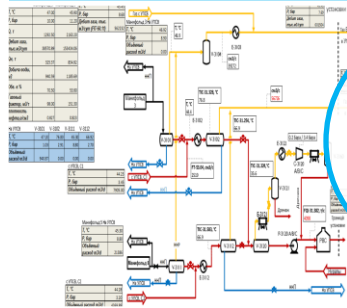
Data collection

Modelling



Modelling of Plant Operations in Symmetry

Integration



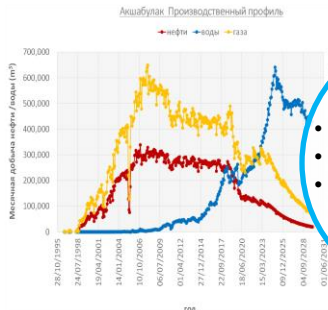
Integration of PIPESIM, and Symmetry and MySep

Site Interfacing



Daily discussions with field operators

Analysis



- Identify Bottlenecks
- Propose Solutions
- Prepare technical presentation

Project Deliverables



- Final report
- Presentation

Q&A Session